



## Technical Information:

G.W. Prusak's HDU Prime-All is a medium bodied latex primer specifically designed for the unique characteristics of HDU foam sign board. It is easily applied with either a brush or roller and provides an excellent surface for top coating with a variety of sign enamels and even 2-part urethane paints. It fills voids in HDU and dries evenly to prevent peeling once the material is top coated and masked.

## Helpful hints for the best sign finish:

- Stir thoroughly before using.
- Blow off HDU with compressed air to remove all loose material from the cellular structure of the HDU.
- Primer is best applied in light to moderate coats with 1/4" nap foam roller. Be sure to spread primer evenly and equally over surface of your work, working in both directions. Remember, the smoother the primed surface, the better your top coats will look. Never flood the surface with paint.
- Allow 12 - 16 hours to fully cure between coats. Two coats is recommended for optimal sign finish. Sand between coats with 220 grit paper on orbital sander. Blow off excess dust between coats with compressed air. Top coat with desired finish.

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